



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3259-1

Job Sheet 177042



Part No: D3259-1

Job Qty: 4 ea

Part Name: Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-19 JLM Verified By:EC IPP REV B:AS PER REV B 10-05-19 JLM
VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/08
100	Waterjet	4 pcs	5/24/18	5/24/18	0.00	0.67	Waterjet1		SC 18/05/08
110	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/08
120	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC8-2		38
130	HandFinish	4 pcs	5/24/18	5/24/18	0.00	0.39	HandFinish1		SA 18-05-11
140	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC7-2		38
150	Packaging	4 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3	ST 490	MAY 14 2018
160	QC21-SA	4 Ea	5/24/18	5/24/18	0.00	0.00	QC21		DAS 21 MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.032	2024-T3 .032 Sheet	5.5520 sf (1.388 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.032	6	83	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 12:44 PM Dart.Gagnon.Michelle



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CANADA
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Container No: S069587



Part: D3259-1

Job No: 177042

Serial No/Batch: S069587

Revision:
Inspector:

Date: 05/09/18

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DART AEROSPACE LTD		Work Order:	177042
Description: Panel		Part Number:	D3259-1
Inspection Dwg: D3259	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
15.188	+/-0.010	15.190	1		VSC-01	
1.000	+/-0.005	1.002	1			
9.000	+/-0.005	9.001	1			
R0.50	+/-0.030	R0.50	1			
0.875	+/-0.005	0.878	1			
5.000	+/-0.005	5.002	1			
R0.13	+/-0.030	R0.13	1			
17.125	+/-0.010	17.125	1			
12.000	+/-0.005	12.000	1			
3.500	+/-0.005	3.503	1			
0.875	+/-0.005	0.879	1			
1.745	+/-0.010	1.748	1			
0.260	+/-0.010	0.260	1			
2.150	+/-0.010	2.152	1			
1.800	+/-0.010	1.800	1			
0.250	+/-0.010	0.251	1			
1.750	+/-0.010	1.753	1			
Ø0.098	+0.005/-0.000	Ø0.100	1			

Measured by:	3C	Audited by:	DAG 38	Preliminary Approval:	
Date:	18/05/08	Date:	MAY 10 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	04.08.25	New Issue P/O D412-705-019	KJ/JLM	
B	10.06.07	Dwg Rev updated	KJ	